

542

DART AEROSPACE LTD		Work Order:	24458
Description: Aft Strut Assembly		Part Number:	D3437-045
Dwg: D3437 Rev. A page 1		Qty:	2
		Page 1 of 1	

Step	Location	Procedure	By	Date	Qty																												
1	DC	Issue Traveler	AR	05/10/06	1																												
2	GA	Assemble as per Dwg D3437 Pick: D3437-7 Threaded Rod Dwg Rev: B24469 <table border="1"> <thead> <tr> <th>Qty</th> <th>Part Number</th> <th>Description</th> <th>Batch</th> </tr> </thead> <tbody> <tr> <td>1</td> <td>D3437-1</td> <td>Foot</td> <td>B24467</td> </tr> <tr> <td>1</td> <td>D3437-3</td> <td>Clip</td> <td>B23708</td> </tr> <tr> <td>1</td> <td>D3437-5</td> <td>Strut</td> <td>B24468</td> </tr> <tr> <td>1</td> <td>D3437-9</td> <td>Eye Bolt</td> <td>B24309</td> </tr> <tr> <td>1</td> <td>AN316C5R</td> <td>Jam Nut</td> <td>M17634</td> </tr> <tr> <td>1</td> <td>M321003N5</td> <td>Self Locking Nut</td> <td>M17694</td> </tr> </tbody> </table>	Qty	Part Number	Description	Batch	1	D3437-1	Foot	B24467	1	D3437-3	Clip	B23708	1	D3437-5	Strut	B24468	1	D3437-9	Eye Bolt	B24309	1	AN316C5R	Jam Nut	M17634	1	M321003N5	Self Locking Nut	M17694	SA	05/10/20	4
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1	M321003N5	Self Locking Nut	M17694																														
3	QC4	Inspect Kit 100% for completeness on the W/O	2	05.10.20	4																												
4	ST	Identify and Stock	CL	05/10/20	4																												
5	AC	Cost / part: 145.90	5	05.10.21	4																												
6	DC	Close W/O 145.90 Inspect Level 21	LD	05/10/21	4																												

Rev	Date	Change	Revised By	Approved
A	05.05.20	New Issue	KJ/JLM	

RELEASED
05/15/20

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector
	7	as shown, also update BOM	<i>[Signature]</i>	05-10-20			<i>[Signature]</i> 05-10-20

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: *[Signature]* Date: 05/10/21

NOTE: Date & initial all entries

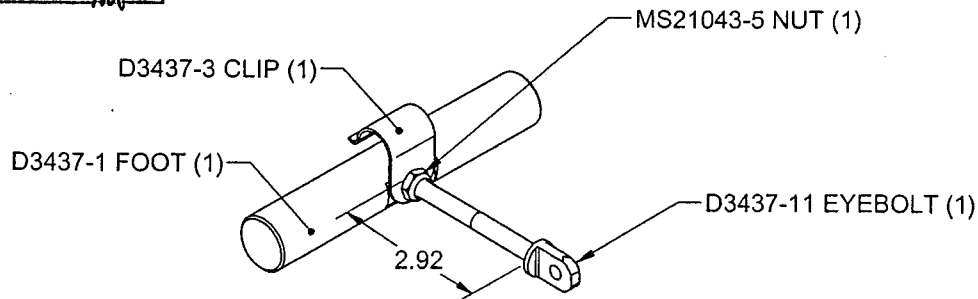
QA: N/C Closed: _____ Date: _____



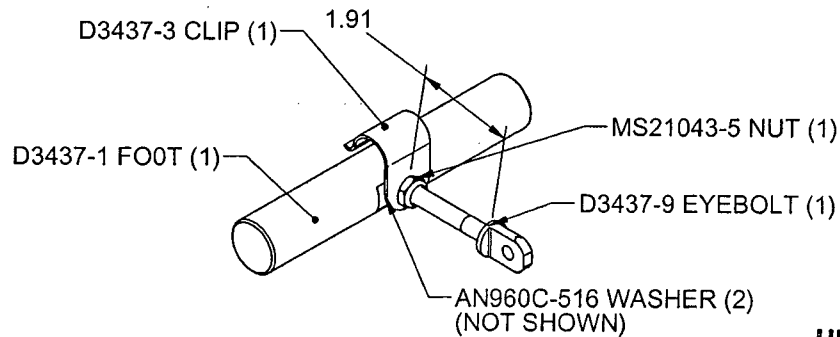
DESIGN RF	DRAWN BY RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED 	APPROVED 	DRAWING NO. D3437	REV. B SHEET 1 OF 4
DATE 05.08.11	TITLE AFT STRUT ASSEMBLY		SCALE 1:2
A	05.04.29	NEW ISSUE	
B	05.08.11	UPDATE D3437-5/-9/-11 DIMENSIONS	

RELEASED

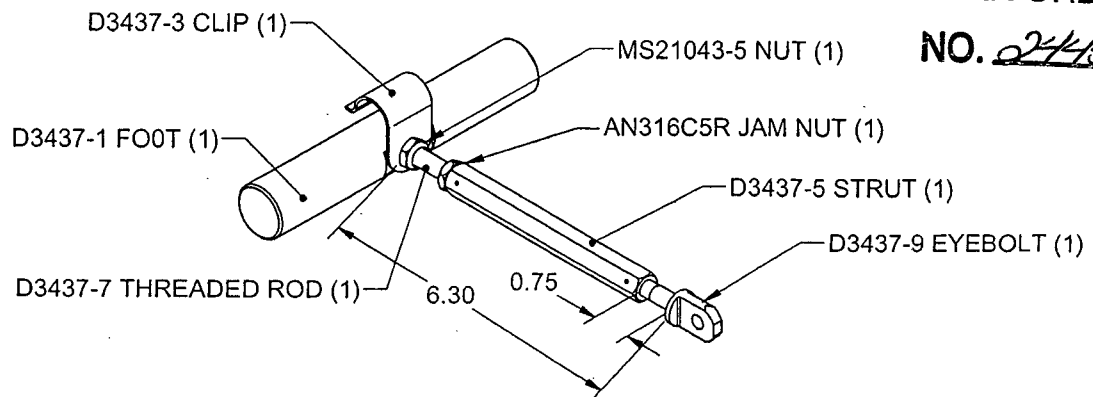
05.08.11



D3437-041 AFT STRUT ASSEMBLY



D3437-043 AFT STRUT ASSEMBLY



D3437-045 AFT STRUT ASSEMBLY

SHOP COPY
RETURN TO
ENGINEERING

UNCONTROLLED
SUBJECT TO
WITHOUT NOTICE

WORK ORDER

NO. 24458

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____

Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Oct 05, 2005
03:06 pm

Work Order No : 0024458
Project Name : D3437-045
Project For : WK542
Work Order Type : Main
Main WO Number :
House Part Number : D3437-045
Description : Aft Strut Assembly
Manufactured : Yes
Amount Req'd : 2
Amount Done : 0
Start Date : 10-05-05
Est Finish Date : 10-19-05
Act Finish Date :
Drawings Req'd : No
Ok for Approval :
Approval Rec'd :

Department Code:
Burden Flags : NNNNNNNN
WO Status : Open
Invoice State : Not Invoiced
Invoice Date :
Invoice Number :
Invoice Amount : 0.00

Order Entry No :
OE Value : 0.00

Est Mark Up : 0.000%
Actual Mark Up : 0.000%

\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost	0.00	0.00	0.00	0.00	0.00
Engineering Hours	0.00	0.00	0.00		
Engineering Cost	0.00	0.00	0.00	0.00	0.00
Production Hours	0.00	0.00	0.00		
Production Cost	0.00	0.00	0.00	0.00	0.00
Packaging Hours	0.00	0.00	0.00		
Packaging Cost	0.00	0.00	0.00	0.00	0.00
OverHead Hours	0.00	0.00	0.00		
OverHead Cost	0.00	0.00	0.00	0.00	0.00
CNC Hours	0.00	0.00	0.00		
CNC	0.00	0.00	0.00	0.00	0.00
Misc. Hours	0.00	0.00	0.00		
Misc.	0.00	0.00	0.00	0.00	0.00
Burden	0.00	0.00	0.00		
Total Cost	0.00	0.00	0.00		
Mark up	0.000	0.000			
Selling Cost	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00